

INTEGRATED GRINDING SOLUTION FOR TEXTURED SURFACE TREATMENT

The AAK HD is a finely tuned system package based on the Active Compliant Technology (ACT) and an angle grinder optimized for robot use. This integrated complete solution automates the industrial grinding process with individual control of all process parameters: rotation speed, contact force and feed rate. The AAK HD is ideal for demanding grinding applications with a heavy material removal and offers the highest process quality from a single source. The system design is compact and light. The enormously durable grinder is designed for industrial use and delivers twice the output of standard devices, 24 hours a day, 7 days a week.

ROBO

TICS

Surface treatment: Grinding, deburring All materials: Steel, aluminum, titanium, magnesium, carbon, plastic, wood, ceramic,...





AAK HD[™] ACTIVE ANGULAR KIT HD™

GLOBAL NOVELTY

GRINDING PACKAGE SOLUTION FOR INDUSTRY 4.0

- User-friendly industrial package solution
- Robot-compatible grinder combined with all the
- benefits of ACT system cooperation
- For all industries and materials

QUICK, FLEXIBLE, SAFE

- High performance and functionally optimized system for immediate integration
- Rapid job modulation directly by the end user

PRECISE APPLICATION OF FORCE

• Optimal functionality, productivity and process reliability

CONTROL OF ALL PROCESS PARAMETERS

- Contact force on the surfaces in an integrated system solution
- Feed rate of the robot
- Rotation speed of the angle grinder

TOP QUALITY

- Precisely even surface texture thanks to a process-optimized package solution
- No post-processing
- The highest quality level 24 hours a day, 7 days a week



Control of the feed rate

Control of the contact force on surfaces by ACT

Angle grinder with doubled output

Control of the rotation speed

SPECIFICATIONS

COMPACT AND SIMPLE

Ordercode	AAK/601
Max. force (push/pull) [N]	500
Stroke [mm]	48
Dimensions [mm]	Max. 345 x 300 x 405 Bolt circle ISO 9409-1-80-6-M8 standard flange ø 80
Dead weight [kg]	~ 20
Power supply	 24 V DC 380 - 500 V AC ø 8 mm air supply, max. 7 bar, 30 μm, ISO 8573-1 Kl.3 (oil- & water free)
Max. speed [rpm]	8,500
Motor power (S3) [W]	4,000
Motor peak power (S2) [W]	5,900
Grinding disc	M14 drive spindle thread: fits up to ø 180mm (ø 7"), with ø 22.2mm (ø 7/8") drill-hole
Air consumption [l/min]	5 – 10
Ambient temperature during operation [°C]	+5 +45
Protection class	IP65 / if equipped with adequate filters

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