



AAK™ 505/605 ACTIVE ANGULAR KIT WITH TOOL TAPER CHANGER

SYSTEM SOLUTION WITH TOOL TAPER HOLDER FOR
FLEXIBLE SURFACE TREATMENT

The AAK product family 505/605 is a precisely coordinated system package based on Active Compliant Technology (ACT) and a tool taper change system optimized for robot use. Sophisticated changeover tools enable rapid job modulations as a plug-and-play system. This integrated complete solution automates the industrial machining process with individual control of all process parameters: Rotation speed, contact force and feed rate. The end effector with tool taper holder is available in 2 different performance levels, with a fully integrated servo motor providing the powerful drive. It is universally compatible with all common abrasive attachments - so no special or manufacturer-dependent consumables are required. The

AAK 505/605 product family is ideal for many types of surface treatment and offers the highest process quality from one source. The system design is compact and lightweight. The enormously robust end-effector is designed for industrial use, requires little maintenance and delivers performance 24/7.

Surface treatment: Axial brushing, angle grinding, deburring, eccentric polishing,...

All materials: Steel, aluminum, titanium, magnesium, carbon, plastic, wood, ceramic,...

**PATENTED
TECHNOLOGY**

FERROBOTICS
perfect feeling

AAK™ 505/605

ACTIVE ANGULAR KIT WITH TOOL TAPER CHANGER

Defined contact force

Interactive compensation of surface tolerances from 35.5 up to 48 mm with guaranteed constant real contact force. No adjustment of robot paths.

Integrated gravity compensation

The defined process force remains constant even with changing orientations. No additional programming effort in the application required.

Passive safety and high-speed control

Mechatronic actuator and sensor element with high process reliability due to robust mechanical design with integrated passive safety and high-speed control.

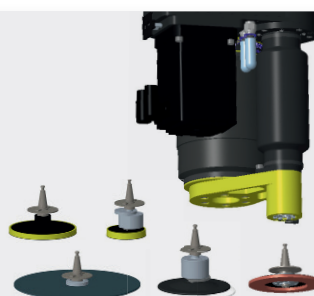
Flexible automation

The versatile and user-friendly tool taper changer with a wide range of tools, is suitable for surface finishing of almost all shapes and materials. The automated tool change (pick-up from tool magazine) is fast, easy and flexible.



AAK 505/605

- even contact force
- automated tolerance compensation
- minimal programming effort and almost no start-up time
- automates almost all manual grinding work



Control of the feed rate by the robot

Control of the contact-force on surfaces by ACT

Control of the rotation speed

Fast tool change, universally compatible with common abrasive attachments

SPECIFICATIONS

Ordercode	AAK/505	AAK/605
Max. force (push/pull) [N]	160	250
Stroke [mm]	35.5	48
Dimensions [mm]	Max. 240 x 210 x 280 Bolt circle ISO 9409-1-80-6-M8 Standard flange ø 80	Max. 343 x 299 x 354 Bolt circle ISO 9409-1-80-6-M8 Standard flange ø 80
Dead weight [kg]	~ 12	~ 20
Power supply	<ul style="list-style-type: none"> • 24 V DC (Control circuit) • 400 - 480 V AC / 50-60 Hz (Main circuit) • ø 8 mm air supply, max. 7 bar, 30 µm, ISO 8573-1 Kl.3 (oil & water free) 	
Max. speed [rpm]	10,000	8,500
Rated motor power (S1) [W]	1,000	3,000
Motor peak power (S2) [W]	2,000	5,900
Tool Changing System	<p>Tool Taper Changer for</p> <ul style="list-style-type: none"> • Axial Brushing • Grinding • Deburring • Eccentrics • Polishing 	
Air consumption [l/min]	5 - 10	
Ambient temperature during operation [°C]	+5 ... +45	
Protection class	IP65 / if equipped with adequate filters	



FerRobotics Compliant Robot Technology GmbH

Altenbergerstraße 69
Science Park 4 / 5th Floor
4040 Linz, AUSTRIA
office@ferrobotics.at

FerRobotics Inc.

59 Prairie Parkway | 230 W. Baseline Road, Suite 108
60136 GILBERTS | 85282 Tempe
Illinois, USA | Arizona, USA
office@ferrobotics.com



IN PRINCIPLE, EVERY MANUAL SURFACE TREATMENT CAN BE AUTOMATED, SINCE THIS TOOL CHANGER SYSTEM IS MULTIFUNCTIONAL AND THEREFORE SUITABLE FOR ALMOST ALL APPLICATIONS.

Dr. Ronald Naderer, CEO



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