



## AAK™ 595/695 ACTIVE ANGULAR KIT WITH TOOL CHANGER

SYSTEM SOLUTION WITH TAPER TOOL HOLDER  
AND 90°-DRIVE FOR FLEXIBLE SURFACE TREATMENT

The AAK 595/695 product family is a precisely coordinated system package based on Active Compliant Technology (ACT) and a tool change system optimized for robot use. Sophisticated changeover tools enable rapid job modulations as a plug-and-play system. This integrated complete solution automates industrial surface treatment with individual control of all process parameters: Rotation speed, contact force and feed rate. The end-effector with taper tool holder is available in 2 different power versions, with a fully integrated servo motor providing the powerful drive. They are universally compatible with all common abrasive attachments - so no special or manufacturer-dependent consumables are required. The AAK 595/695 product family is ideal for many types of surface treatment and offers the highest process quality from one source. The system design is compact and lightweight. The enormously robust end-effector is designed for industrial use, requires little maintenance and delivers performance 24/7.

**Surface treatment:** Radial brushing, angle grinding, cutting, satin finishing, polishing,...  
**All materials:** Steel, aluminum, titanium, magnesium, carbon, plastic, wood, ceramic,...

**PATENTED**  
TECHNOLOGY

**FR**  
**FERROBOTICS**  
perfect feeling

# AAK™ 595/695

## ACTIVE ANGULAR KIT™

### WITH 90-DEGREE-DRIVE

#### DEFINED CONTACT FORCE

Interactive compensation of surface tolerances from 35.5 up to 48 mm with guaranteed constant real contact force. No adjustment of robot paths.

#### INTEGRATED GRAVITY COMPENSATION

The defined process force remains constant even with changing orientations. No additional programming effort in the application required.

#### PASSIVE SAFETY AND HIGH-SPEED CONTROL

Mechatronic actuator and sensor element with high process reliability due to robust mechanical design with integrated passive safety and high-speed control.

#### FLEXIBLE AUTOMATION

The versatile and user-friendly tool taper changer with a wide range of tools, is suitable for surface finishing of almost all shapes and materials. The automated tool change (pick-up from tool magazine) is fast, easy and flexible.



#### AAK 595/695

- even contact force
- automated tolerance compensation
- minimal programming effort and almost no start-up time
- automates almost all manual surface treatment tasks



Control of the feed rate by the robot

Control of the contact force on surfaces by ACT

Angle grinder with doubled output and 90-degree-drive

Control of the rotation speed

## SPECIFICATIONS

Ordercode	AAK/595	AAK/695
Max. force (push/pull) [N]	160	250
Stroke [mm]	35.5	48
Dimensions [mm]	Max. 240 x 210 x 280 Bolt circle ISO 9409-1-80-6-M8 Standard flange ø 80	Max. 343 x 299 x 354 Bolt circle ISO 9409-1-80-6-M8 Standard flange ø 80
Dead weight [kg]	~ 9	~ 20
Power supply	<ul style="list-style-type: none"> <li>• 24 V DC</li> <li>• 380 - 500 V AC</li> <li>• ø 8 mm air supply, max. 7 bar, 30 µm, ISO 8573-1 Kl.3 (oil &amp; water free)</li> </ul>	
Max. speed [rpm]	10,000	8,500
Rated motor power (S1) [W]	1,000	3,000
Motor peak power (S2) [W]	2,000	5,900
Tool Changing System	Tool Taper Changer for <ul style="list-style-type: none"> <li>• Grinding</li> <li>• Deburring</li> <li>• Cutting</li> <li>• Polishing</li> <li>• Satin finishing</li> <li>• Radial brushing</li> </ul>	<p>Examples</p>
Air consumption [l/min]	5 – 10	
Ambient temperature during operation [°C]	+5 ... +45	
Protection class	IP65 / if equipped with adequate filters	

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IN PRINCIPLE, EVERY MANUAL SURFACE TREATMENT CAN BE AUTOMATED, SINCE THIS TOOL CHANGER SYSTEM IS MULTIFUNCTIONAL AND THEREFORE SUITABLE FOR ALMOST ALL APPLICATIONS.

Dr. Ronald Naderer, CEO

